



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4634-3

Job Sheet 170424



Part No: D4634-3

Job Qty: 2 ea

Part Name: Middle, Center Ceiling Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/31/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV G SHEETS 12,13,16,17 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release
DL VERIFIED BY:JLM IPP Rev C 13/07/09 Dwg Update DL ver: DD IPP Rev D Dwg Update 13/12/23 DL IPP
REV E Dwg update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		1/31/18	0.00	0.00	Purchasing		AT 18/02/16
140	Packaging	2 pcs		1/31/18	0.00	0.00	Packaging2		AT 18/02/16
150	QC	2 pcs		1/31/18	0.00	0.00	QC6		DAE
170	Packaging	2 pcs		1/31/18	0.00	0.00	Packaging3		QFEB 16 2018
180	QC21-SA	2 Ea		1/31/18	0.00	0.00	QC21		9-88

Part Op **140** - Receive & Inspect for Damage & Mat'l Certs
Descriptions: **150** - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

PO 038810

JAN 17 2017

21
9-88

FEB 7 1 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Purchasing	D4634-3P	2	0	0	0
	MLEXS.093-F6006-07	35	597	0	0

Part Specifications

Specifications could not be found.

Plex 1/16/18 11:23 AM dart.lavoie.chantal



PART NO: D4634-3
Serial No/Batch: S043247
Revision:
Operation: Packaging
Change No:

Mfg Date: 02/16/18
Job No: 170424



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038810

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO038810

PO Date: 1/17/18

Due Date: 1/31/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 18 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4634-1P			Fwd, Center Ceiling Panel As Per DWG D4634 REV. G	Firmed	1/31/18	1 pcs	0 pcs	1 pcs	\$180.00/pcs	\$180.00
Line Item Note job# 170423											
2	D4634-3P			Middle, Center Ceiling Panel As Per Dwg D4634 Rev G	Firmed	1/31/18	2 pcs	0 pcs	2 pcs	\$180.00/pcs	\$360.00
Line Item Note job#170424											
3	D4635-1P			Fwd Ceiling Panel, LH receive pcs	Firmed	1/31/18	1 Ea	0 Ea	1 Ea	\$180.00/Ea	\$180.00
Line Item Note job# 170425											
4	D4635-3P			Aft Ceiling Panel, LH receive pcs	Firmed	1/31/18	1 Ea	0 Ea	1 Ea	\$180.00/Ea	\$180.00
Line Item Note job# 170426											
5	D3875-1L08P			Floor Protector - Passenger Clear	Firmed	1/31/18	16 pcs	0 pcs	16 pcs	\$169.00/pcs	\$2,704.00
Line Item Note job# 161434											

Grand Total: \$3,604.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT

(Signature)
CL
J.B.

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 38810

SO # 021886

Part #	D4634 - 1P	Qty.	1	Batch #	- 001
Description	FWD, CENTER CEILING PANEL	Material usage	1 SHT	Lot#	M135517
Part #	D4634 - 3P	Qty.	2	Batch #	- 002
Description	MIDDLE, CENTER CEILING PANEL	Material usage	1 SHT	Lot#	M135517
Part #	D4635 - 1	Qty.	1	Batch #	- 003
Description	FWD CEILING PANEL, LH	Material usage	1 SHT	Lot#	M135517
Part #	D4635 - 3	Qty.	1	Batch #	- 004
Description	AFT CEILING PANEL, LH	Material usage	OFF CUT	Lot#	M135517
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By:

(Approved QA Signatory)

Date:

FEB. 06, 2018

C OF C # 035

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